

Tuesday, 4/4/2006 1:27:19 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 26493
Estimate Number : 11124
P.O. Number : N/A
This Issue : 4/4/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : MACHINED PARTS
Previous Run : 25262
Written By :
Checked & Approved By :
Comment :
Part Number : D34031
Drawing Number : D3403 REV B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 4/17/2006 Qty: 200 Um: Each
Est Rev: 05.08.31 New issue KJ/JLM
Est Rev: B 06-03-07 As per Rev B JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.2080 f(s)/Unit Total : 41.6000 f(s)
Material: AISI 303 SS Bar Ø0.750
(M303R0.750)
Identify for D3403-1
Batch: M100415

06/04/11

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 & Dwg D3403
Folio Rev: Dwg Rev:

MS 06/04/20

2-Debur MS 06/04/20

30

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/04/20 30

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

MS 06/04/21 30

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: STY33

06/04/21 30

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26493

Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/04/21 (30)

Job Completion



U 06.04.21

